

SECTION TABLE OF CONTENTS
DIVISION 08 - DOORS & WINDOWS
SECTION 08110
STEEL DOORS AND FRAMES

PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 SUBMITTALS
- 1.3 DELIVERY AND STORAGE
- 1.4 WARRANTY

PART 2 PRODUCTS

- 2.1 DOORS AND FRAMES
- 2.2 BULLET RESISTANT FIBERGLASS MATERIAL
- 2.3 WEATHERSTRIPPING
- 2.4 FACTORY FINISH

PART 3 EXECUTION

- 3.1 INSTALLATION
 - 3.1.1 Bullet Resistant Doors

-- End of Section Table of Contents --

SECTION 08110

STEEL DOORS AND FRAMES

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM E 283 (1991) Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

DOOR AND HARDWARE INSTITUTE (DHI)

DHI A115.1G (1994) Installation Guide for Doors and Hardware

STEEL DOOR INSTITUTE (SDOI)

SDOI SDI-100 (1991) Standard Steel Doors and Frames

SDOI SDI-106 (1996) Standard Door Type Nomenclature

SDOI SDI-107 (1984) Hardware on Steel Doors (Reinforcement - Application)

1.2 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

SD-02 Shop Drawings

Doors; G
Frames; G
Accessories
Weatherstripping

Drawings using standard door type nomenclature in accordance with SDOI SDI-106 indicating the location of each door and frame, elevation of each model and bullet resistant material and installation of door and frame, details of construction, method of assembling sections, location and extent of hardware reinforcement, hardware locations, type and location of anchors for frames, thicknesses of metal and bullet resistant material and installation. Drawings shall include catalog cuts or descriptive data for the doors, frames, and weatherstripping including air

infiltration data and manufacturers printed instructions.

Schedule of doors; G

Schedule of frames; G

Submit door and frame locations.

SD-03 Product Data

Doors; G
Frames; G
Accessories
Weatherstripping

Submit manufacturer's descriptive literature for doors, frames, and accessories. Include data and details on door construction, panel (internal) reinforcement, insulation, and door edge construction.

SD-04 Samples

Factory finish; G

Manufacturer's standard color samples of factory applied finishes.

SD-07 Certificates

Bullet Resistant Fiberglass

A letter by a nationally recognized testing laboratory which identifies the product manufacturer, type, and model; certifying that the laboratory has tested a sample assembly for Level 3 and issued a current listing for same.

1.3 DELIVERY AND STORAGE

During shipment, welded unit type frames shall be strapped together in pairs with heads at opposite ends or shall be provided with temporary steel spreaders at the bottom of each frame; and knockdown type frames shall be securely strapped in bundles. Materials shall be delivered to the site in undamaged condition, and stored out of contact with the ground and under a weathertight covering permitting air circulation. Doors and assembled frames shall be stored in an upright position in accordance with DHI A115.1G.

Abraded, scarred, or rusty areas shall be cleaned and touched up with matching finishes.

1.4 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1 year period shall be provided.

PART 2 PRODUCTS

2.1 DOORS AND FRAMES

Doors and frames shall be factory fabricated in accordance with SDOI SDI-100 and the additional requirements specified herein. Door grade shall be

heavy duty (Grade II) unless otherwise indicated on the door and door frame schedules. Doors and frames shall be galvanized and primed. Doors and frames shall be prepared to receive hardware conforming to the information provided on the plans. Doors and frames shall be reinforced, drilled, and tapped to receive mortised hinges, locks, latches, and flush bolts as required. Doors and frames shall be reinforced for surface applied hardware. Frames shall be welded type located as shown. Door frames shall be furnished with a minimum of three jamb anchors and one floor anchor per jamb. Anchors shall be not less than 18 gauge steel or 7 gauge diameter wire. For wall conditions that do not allow the use of a floor anchor, an additional jamb anchor shall be provided. Rubber silencers shall be furnished for installation into factory predrilled holes in door frames; adhesively applied silencers are not acceptable. Where frames are installed in plaster or masonry walls, plaster guards shall be provided on door frames at hinges and strikes. Exterior doors shall have top edges closed flush and sealed against water penetration and shall be insulated with styrofoam.

2.2 BULLET RESISTANT FIBERGLASS MATERIAL

Bullet resistant panels shall be made of multiple layers of starch-oil woven roving ballistic grade fiberglass cloth impregnated with a thermoset polyester resin and compressed into flat rigid sheets. The production technique and materials used shall provide the controlled internal delamination to permit the encapture of a penetrating projectile. The bullet resistant fiberglass must be UL listed rated for Level 3.

2.3 WEATHERSTRIPPING

Weatherstripping for head and jamb shall be manufacturer's standard elastomeric type of synthetic rubber, vinyl, or neoprene and shall be installed at the factory or on the jobsite in accordance with the door frame manufacturer's recommendations. Weatherstripping for bottom of doors shall be as shown. Air leakage rate of weatherstripping shall not exceed 0.20 cfm per linear foot of crack when tested in accordance with ASTM E 283 at standard test conditions.

2.4 FACTORY FINISH

Doors and frames shall be primed, and finished with an electrostatic baked on enamel or polyester base factory finish paint and primed with standard factory primer system. Color shall be selected by the Contracting Officer.

PART 3 EXECUTION

3.1 INSTALLATION

Installation shall be in accordance with DHI A115.1G. Preparation for surface applied hardware shall be in accordance with SDOI SDI-107. Rubber silencers shall be installed in door frames after finish painting has been completed; adhesively applied silencers are not acceptable. Weatherstripping shall be installed at exterior door openings to provide a weathertight installation.

3.1.1 Bullet Resistant Doors

Prior to installing the bullet resistant material, the Contractor shall verify that all supports have been installed as required in the Architectural drawings. All joints shall be reinforced by a back-up layer

of bullet resistant material. The bullet resistance of the joint, as reinforced shall be at least equal to that of the panels. Minimum width of reinforcing layer at joint shall be 4" (2" on each panel or a 2" minimum overlay).

Bullet resistant areas shall be installed in accordance with the manufacturer's printed recommendations. The panels shall be adhered using an industrial adhesive, mastic, screws and bolts. Method of application shall maintain the bullet resistant rating at junctures with the concrete floor slabs, the concrete roof slab. The bullet resistant door frames, and all required penetrations. Where indicated in plans, bullet resistant material shall also be installed at the louvers.

-- End of Section --

SECTION TABLE OF CONTENTS
DIVISION 08 - DOORS & WINDOWS
SECTION 08330
OVERHEAD SECTIONAL DOORS

PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 DESCRIPTION
 - 1.2.1 Wind Load Requirements
 - 1.2.2 Bullet Proof Requirement
 - 1.2.3 Operational Cycle Life
- 1.3 SUBMITTALS
- 1.4 DELIVERY AND STORAGE
- 1.5 WARRANTY
- 1.6 OPERATION AND MAINTENANCE MANUALS

PART 2 PRODUCTS

- 2.1 OVERHEAD SECTIONAL DOORS
 - 2.1.1 Curtains
 - 2.1.1.1 Bullet Resistant Fiberglass Material
 - 2.1.2 Endlocks and Windlocks
 - 2.1.3 Bottom Bar
 - 2.1.4 Guides
 - 2.1.5 Barrel
 - 2.1.6 Springs
 - 2.1.7 Brackets
 - 2.1.8 Hoods
 - 2.1.9 Weatherstripping
 - 2.1.10 Operation
 - 2.1.10.1 Electric Power Operator With Auxiliary Chain Hoist Operation
 - 2.1.11 Inertia Brake
 - 2.1.12 Locking
 - 2.1.13 Finish

PART 3 EXECUTION

- 3.1 INSTALLATION
 - 3.1.1 Bullet Resistant Doors

-- End of Section Table of Contents --

SECTION 08330

OVERHEAD SECTIONAL DOORS

PART 1 GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 2	(1993) Industrial Control and Systems Controllers, Contactors, and Overload Relays Rated Not More Than 2,000 Volts AC or 750 Volts DC
NEMA ICS 6	(1993) Industrial Control and Systems Enclosures
NEMA MG 1	(1998) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(1999) National Electrical Code
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1.2 DESCRIPTION

Overhead sectional doors shall be spring counterbalanced, sectional type, with interlocking slats, complete with guides, fastenings, hood, brackets, and operating mechanisms, and shall be designed for use on openings as indicated. Sectional door shall be high impact strength bullet proof. Each door shall be provided with a permanent label showing the manufacturer's name and address and the model/serial number of the door. Doors in excess of the labelled size shall be deemed oversize and shall be provided with a listing agency oversize label, or a listing agency oversize certificate, or a certificate signed by an official of the manufacturing company certifying that the door and operator have been designed to meet the specified requirements.

1.2.1 Wind Load Requirements

Doors and components shall be designed to withstand the minimum design wind load of 32 psf. Doors shall be constructed to sustain a superimposed load, both inward and outward, equal to 1-1/2 times the minimum design wind load. The door shall support the superimposed loads for a minimum period of 10 seconds without evidence of serious damage and shall be operable after conclusion of the tests. Calculations shall be provided that prove the door design meets the design windload requirements. Test data showing compliance with design windload requirements for the door design tested in accordance with a uniform static load equal to 1-1/2 times the minimum

design windload, shall be provided. The uniform static load test specimen shall be supported using guides, endlocks, and windlocks as required for project installation. Recovery shall be at least 3/4 of the maximum deflection within 24 hours after the test load is removed.

1.2.2 Bullet Proof Requirement

Sectional doors at confinements shall withstand high impact bullet resistance required for bullet proof doors and frames in Section 08110.

1.2.3 Operational Cycle Life

All portions of the door and door operating mechanism that are subject to movement, wear, or stress fatigue shall be designed to operate through a minimum number of 10 cycles per day. One complete cycle of door operation is defined as when the door is in the closed position, moves to the full open position, and returns to the closed position.

1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Sectional Door Unit; G.

Drawings showing the location of each door including schedules. Drawings shall include elevations of each door type, details and method of anchorage, details of construction, location and installation of hardware, shape and thickness of materials, details of joints and connections, and details of guides, power operators, controls, and other fittings and bullet resistant material installation.

SD-03 Product Data

Overhead Sectional Doors; G

Manufacturer's catalog data, test data, and summary of forces and loads on the walls/jambes.

Manufacturer's preprinted installation instructions.

SD-04 Samples

Color; G.

Manufacturer's standard color samples of factory applied finishes.

SD-06 Test Reports

Bullet Proof Material Test

Written record of bullet proof material test.

SD-10 Operation and Maintenance Data

Operating Instructions
Maintenance Instructions

Six copies of the system operation manual and system maintenance and repair manual for each type of door and control system.

1.4 DELIVERY AND STORAGE

Doors shall be delivered to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Doors shall be stored in a dry location that is adequately ventilated and free from dirt and dust, water, and other contaminants, and in a manner that permits easy access for inspection and handling.

1.5 WARRANTY

Manufacturer's standard performance guarantees or warranties that extend beyond a 1-year period shall be provided.

1.6 OPERATION AND MAINTENANCE MANUALS

Operating instructions outlining the step-by-step procedures required for motorized door and shutter operation for the overhead rolling door unit shall be provided. The instructions shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Maintenance instructions listing routine maintenance procedures, possible breakdowns and repairs, troubleshooting guides, and simplified diagrams for the equipment as installed shall be provided. A complete list of parts and supplies, source of supply, and a list of the high mortality maintenance parts shall be provided.

PART 2 PRODUCTS

2.1 OVERHEAD SECTIONAL DOORS

Doors shall be surface-mounted type with guides at jambs set back a sufficient distance to clear the opening. Exterior doors shall be mounted as indicated.

2.1.1 Curtains

The curtains shall roll up on a barrel supported at the head of opening on brackets, and shall be balanced by helical torsion springs. Steel slats for doors less than 15 feet wide shall be minimum bare metal thickness of 0.0269 inches. Slats shall be of the minimum bare metal decimal thickness required for the width indicated and the wind pressure specified above.

2.1.1.1 Bullet Resistant Fiberglass Material

Bullet resistant shall conform to the requirements in Section 08110, STEEL DOORS AND FRAMES.

2.1.2 Endlocks and Windlocks

The ends of each alternate slat for doors shall have steel endlocks of

manufacturer's stock design. In addition to endlocks, non-rated exterior doors shall have the manufacturer's standard windlocks as required to withstand the wind load. Windlocks shall prevent the curtain from leaving guides because of deflection from specified wind pressure.

2.1.3 Bottom Bar

The curtain shall have a standard bottom bar consisting of two hot-dip galvanized steel angles for steel doors. A sensing edge shall be attached to the bottom bar of doors that are electric-power operated.

2.1.4 Guides

Guides shall be steel structural shapes or formed steel shapes, of a size and depth to provide proper clearance for operation and resistance under the design windload. Guides shall be attached to adjoining construction with fasteners recommended by the manufacturer. Spacing of fasteners shall be as required to meet the minimum design windload. Doors and guides in hazardous areas shall have static grounding.

2.1.5 Barrel

The barrel shall be steel pipe or commercial welded steel tubing of proper diameter for the size of curtain. Deflection shall not exceed 0.03 inch per foot of span. Ends of the barrel shall be closed with metal plugs, machined to fit the pipe. Aluminum plugs are acceptable on non-fire door barrels.

2.1.6 Springs

Oil tempered helical steel counter-balance torsion springs shall be installed within the barrel and shall be capable of producing sufficient torque to assure easy operation of the door curtain. Access shall be provided for spring tension adjustment from outside of the bracket without removing the hood.

2.1.7 Brackets

Brackets shall be of steel plates to close the ends of the roller-shaft housing, and to provide mounting surfaces for the hood. An operation bracket hub and shaft plugs shall have sealed prelubricated ball bearings.

2.1.8 Hoods

Hoods shall be steel with minimum bare metal thickness of 0.0209 inches formed to fit contour of the end brackets, and shall be reinforced with steel rods, rolled beads, or flanges at top and bottom edges. Multiple segment and single piece hoods shall be provided with support brackets of the manufacturer's standard design as required for adequate support.

2.1.9 Weatherstripping

Exterior doors shall be fully weatherstripped. A compressible and replaceable weather seal shall be attached to the bottom bar. Weather seal at door guides shall be continuous vinyl or neoprene, bulb or leaf type, or shall be nylon-brush type. A weather baffle shall be provided at the lintel or inside the hood. Weatherstripping shall be easily replaced without special tools.

2.1.10 Operation

Doors shall be operated by means of electric power with auxiliary chain hoist. Equipment shall be designed and manufactured for usage in non-hazardous areas.

2.1.10.1 Electric Power Operator With Auxiliary Chain Hoist Operation

Electric power operators shall be heavy-duty industrial type. The unit shall operate the door through the operational cycle life specified. The electric power operator shall be complete with electric motor, auxiliary operation, necessary means of reduction, brake, mounting brackets, push button controls, limit switches, magnetic reversing starter, and all other accessories necessary to operate components specified in other paragraphs of this section. The operator shall be so designed that the motor may be removed without disturbing the limit-switches settings and without affecting the emergency chain operator. Doors shall be provided with an auxiliary operator for immediate emergency manual operation of the door in case of electrical failure. Auxiliary operation shall be by means of galvanized endless chain extending to within 3 feet of the floor. The emergency manual operating mechanism shall be so arranged that it may be operated from the floor without affecting the settings of the limit switches. A mechanical device shall be included that will disconnect the motor from the drive operating mechanism when the auxiliary operator is used. Where control voltages differ from motor voltage, a control voltage transformer shall be provided in and as part of the electric power operator system. Control voltage shall not exceed 120 volts.

- a. Motors: Heavy duty drive motors shall conform to NEMA MG 1, shall be high-starting torque, reversible type, and shall be of sufficient horsepower and torque output to move the door in either direction from any position at a speed range of 6 to 8 inches per second without exceeding the rated capacity. Motors shall be suitable for operation on 110 volts, 60 hertz, single phase current and shall be suitable for across-the-line starting. Motors shall be designed to operate at full capacity over a supply voltage variation of plus or minus 10 percent of the motor voltage rating. Motors shall be provided with overload protection. Motor shall be capable of lifting the door weight including the bullet resistant panels.
- b. Controls: Control equipment shall conform to NEMA ICS 2. Enclosures shall conform to NEMA ICS 6, Type 12 (industrial use), Type 7 or 9 in hazardous locations, in accordance with NFPA 70. Exterior control stations shall be weatherproof key-operated type with corrosion-resistant cast-metal cover. Each control station shall be of the three position switch type, marked "OPEN," "CLOSE," and "STOP." The "OPEN" and "STOP" controls shall be of the momentary contact type with seal-in contact. The "CLOSE" control shall be of the momentary contact type. When the door is in motion and the "STOP" control is pressed, the door shall stop instantly and remain in the stop position; from the stop position, the door shall be operable in either direction by the "OPEN" or "CLOSE" controls. Controls shall be of the full-guarded type to prevent accidental operation. Readily adjustable limit switches shall be provided to automatically stop the doors at their fully open and closed positions.
- c. Sensing Edge Device: The bottom edge of electric power operated

doors shall have an electric sensing edge for non-hazardous areas that will reverse the door movement upon contact with an obstruction and cause the door to return to its full open position. The sensing edge shall not substitute for a limit switch. Exterior doors shall be provided with a combination compressible weather seal and sensing edge.

- d. Electrical Work: Conduit and wiring necessary for proper operation shall be provided under Section 16415 ELECTRICAL WORK, INTERIOR. Flexible connections between doors and fixed supports shall be made with flexible type SJO cable, except in hazardous locations where wiring shall conform to NFPA 70, as appropriate. The cable shall have a spring-loaded automatic take up reel or a coil cord equivalent device.

2.1.11 Inertia Brake

Overhead sectional door shall have a mechanical inertia brake device which will stop the door from free fall in any position, should there be a failure in the motor operator brake or roller chain drive. The unit shall be capable of being reset with a back drive action.

2.1.12 Locking

Locking for motor operated doors shall consist of self-locking gearing and optional master keyed cylinder with electrical interlock.

2.1.13 Finish

Steel slats and hoods shall be hot-dip galvanized and shall be treated for paint adhesion and shall receive a factory baked-on finish coat. The paint system shall withstand a minimum of 1500 hours without blistering, bubbling, or rust. Surfaces other than slats, hood, and faying surfaces shall be cleaned and treated to assure maximum paint adherence and shall be given a factory dip or spray coat of rust inhibitive metallic oxide or synthetic resin primer. Color shall be selected by the Contracting Officer.

PART 3 EXECUTION

3.1 INSTALLATION

Doors shall be installed in accordance with approved detail drawings and manufacturer's instructions. Anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories shall be accurately located. Upon completion, doors shall be free from warp, twist, or distortion. Doors shall be lubricated, properly adjusted, and demonstrated to operate freely.

3.1.1 Bullet Resistant Doors

Bullet resistant material installation shall conform to the requirements in Section 08110, STEEL DOORS AND FRAMES.

-- End of Section --